

UDIMET® alloy R41 (UNS N07041) is a precipitation-hardenable nickel-chromium alloy containing significant amounts of cobalt and molybdenum, along with lesser amounts of aluminum and titanium. Alloy R41 exhibits extremely high room and elevated temperature mechanical properties. Excellent corrosion resistance and fabricability have led to wide usage in critical aircraft engine components such as nozzle partitions, turbine blades and wheels, combustion chamber liners and structural hardware.

### Typical Mechanical Properties

**Table 3** - 1000-Hour Rupture Strength of Precipitation-Hardened UDIMET alloy R41

Temperature		Rupture Strength	
°F	°C	ksi	MPa
1200	649	102	705
1300	704	80	550
1400	760	50	345
1500	816	29	200
1600	871	17	117
1700	927	11	76

**Table 1** - Limiting Chemical Composition, %

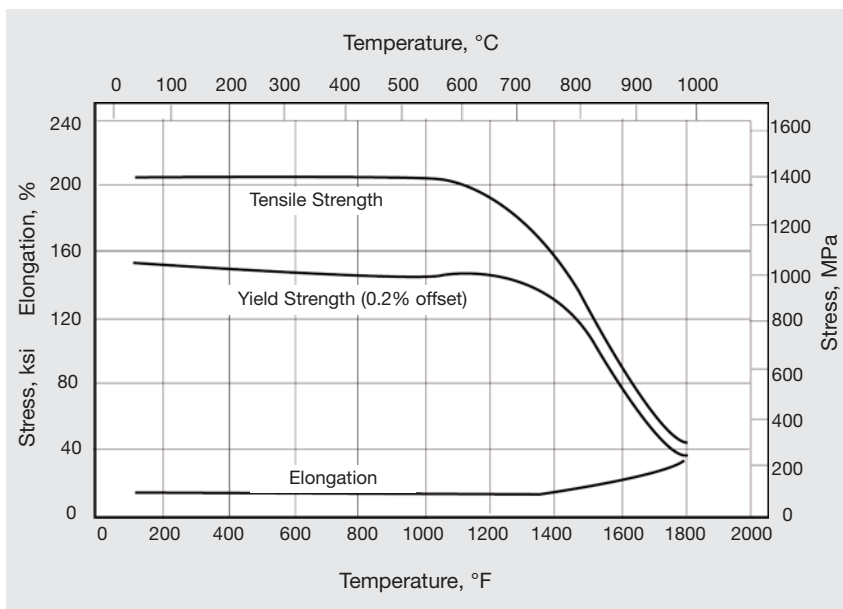
Chromium.....	18.0-20.0
Cobalt.....	10.0-12.0
Molybdenum.....	9.0-10.5
Aluminum.....	1.40-1.80
Titanium.....	3.0-3.3
Iron.....	5.0 max.
Boron.....	0.003-0.010
Carbon.....	0.12 max.
Nickel.....	Balance*

\*Reference to the 'balance' of a composition does not guarantee this is exclusively of the element mentioned but that it predominates and others are present only in minimal quantities.

### Physical Constants

**Table 2** - Physical Constants

Density, lb/in <sup>3</sup> .....	0.298
g/cm <sup>3</sup> .....	8.25
Melting Range, °F.....	2250-2535
°C.....	1232-1391
Specific Heat, Btu/lb•°F.....	0.104
J/kg•°K.....	435
Coefficient of Expansion, 70-200°F, 10 <sup>-6</sup> in/in•°F.....	6.63
21-93°C, μm/m•°C.....	11.9
Thermal Conductivity, Btu•in/ft <sup>2</sup> •h•°F.....	62
W/m•°C.....	9.0



**Figure 1.** Typical mechanical properties of precipitation-hardened UDIMET alloy R41

### Available Products and Specifications

UDIMET alloy R41 is designated UNS N07041 and is available as forging billet, bar, sheet and plate.

Major specifications:

- AMS 5545
- AMS 5712
- AMS 5713

Publication Number SMC-108  
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**UDIMET® alloy R41**





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