

مقاطع گرد موجود از استلایت های گرید 1 - 3 - 6 - 12 - 21 و 25

STANDARD BARS

- **Manufacturing process:** Precision Investment Casting

DIMENSIONS	WEIGHT (KG)	PIECES BY CLUSTER
∅ 10.6 x 206 mm	0.155	27
∅ 13 x 192 mm	0.216	18
∅ 15 x 192 mm	0.288	18
∅ 17.3 x 192 mm	0.383	18
∅ 19 x 192 mm	0.463	12
∅ 22 x 192 mm	0.620	12
∅ 26.5 x 172 mm	0.806	12
∅ 26.5 x 192 mm	0.900	12
∅ 27 x 120 mm	0.584	12
∅ 29.3 x 181 mm	1.030	9
∅ 32 x 200 mm	1.367	6
∅ 40 x 192 mm	2.050	4

- **Precaution:** overthickness about 2 mm on diameter (*Ex: ∅ 20 mm finished = foresee ∅ 22 mm*)
- **Use:** plates, disks, special parts
- **Remark:** Hot Isostatic Pressing possible

- **Manufacturing process:** Sand casting

DIMENSIONS	WEIGHT (KG)	PIECES BY MOULD
∅ 22 x 200 mm	0,69	3
∅ 26 x 200 mm	0,97	3
∅ 30 x 200 mm	1,29	3
∅ 34 x 250 mm	2,06	3
∅ 34 x 265 mm	2,25	2
∅ 38 x 250 mm	2,57	3
∅ 42 x 250 mm	3,14	3
∅ 46 x 250 mm	3,77	2
∅ 50 x 250 mm	4,45	2
∅ 54 x 250 mm	5,19	2
∅ 58 x 250 mm	6,00	2
∅ 62 x 250 mm	6,84	2
∅ 66 x 250 mm	7,76	2
∅ 70 x 250 mm	8,75	2
∅ 74 x 250 mm	9,75	2
∅ 78 x 250 mm	10,85	2
∅ 82 x 250 mm	12,00	2
∅ 84 x 250 mm	12,50	2
∅ 86 x 250 mm	13,25	1
∅ 88 x 250 mm	13,75	1
∅ 90 x 144 mm	8,00	2
∅ 90 x 250 mm	14,50	1
∅ 92 x 250 mm	15,00	1
∅ 94 x 250 mm	15,75	1
∅ 96 x 250 mm	16,50	1
∅ 98 x 185 mm	12,75	1
∅ 98 x 250 mm	17,25	1
∅ 100 x 220 mm	15,50	1
∅ 110 x 250 mm	21,00	1
∅ 116 x 144 mm	13,50	1

- **Precaution:** overthickness about 6 mm on diameter (*Ex: ∅ 30 mm finished = foresee ∅ 36 mm*)
- **Use:** bushings, tubes
- **Remark:** Hot Isostatic Pressing possible